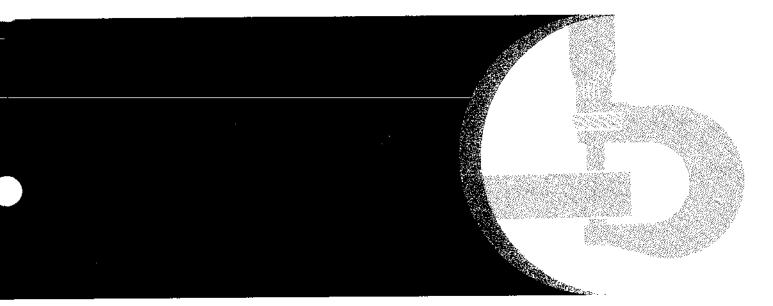
## John Deere 440, 440 Series-A and 440-B Skidders





## **TECHNICAL MANUAL**

John Deere Davenport Works TM-1009

.

## JD440, JD440 SERIES-A, and JD440-B SKIDDERS

#### **TECHNICAL MANUAL**

TM-1009 (Mar-80)

#### CONTENTS

Section 10-GENERAL Group 5 Specifications Group 10 Predelivery, Delivery and After-Sales Service Group 15 Tune-Up and Adjustment Group 20 Lubrication Group 25 Separation Section 20—ENGINE Group 5 Diagnosis Group 10 Basic Engine Group 15 Engine Lubrication Group 20 Governor and Speed Control Linkage Group 25 Engine Cooling Group 30 Specifications and Special Tools Section 30—FUEL SYSTEM Group 5 System Diagnosis Group 10 Tank, Transfer Pump, and Filters, Group 15 Air Intake System Group 20 Carburetor Group 25 Fuel Injection Pumps ..... Fuel Injection Nozzles (See SM-2045)

- Section 40—ELECTRICAL SYSTEM
  - Group 5 Wiring Diagrams
  - Group 10 Charging System
  - Group 15 Ignition System
  - Group 20 Starting Motors
  - Group 25 Gauges
  - Group 30 Specifications and Special Tools

Section 50—POWER TRAIN

- Group 5 System Diagnosis
  - Group 10 Clutches
- Group 15 Drive Shafts
- Group 20 Power Shift Transmission
- Group 25 Syncro-Range Transmission
- Group 30 Axle Assemblies
- Group 35 Differentials
- Group 40 Auxiliary Power System (Syncro-Range Transmission)
- Section 60—STEERING AND BRAKES (See Section 70)
- Section 70—HYDRAULIC SYSTEM
  - Group 5 General Information, Testing, and Diagnosis
  - Group 10 Hydraulic Pump
  - Group 15 Filters, Valves, Oil Cooler, and Accumulators
  - Group 20 Steering System
  - Group 25 Brake System
  - Group 30 Selective Control System
  - Group 35 Couplers and Cylinders

Section 80—MISCELLANEOUS COMPONENTS

- Group 5 Winch System
- Group 10 Frames
- Group 15 Specifications and Special Tools

INDEX

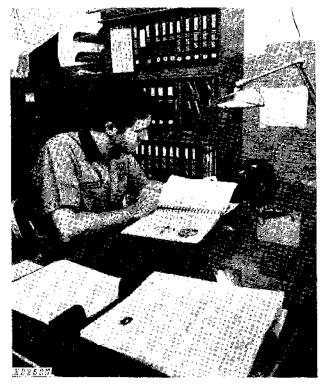
The specifications and design information contained in this manual were correct at the time it was printed. It is John Deere's policy to continually improve and update our machines. Therefore, the specifications and design information are subject to change without notice. Wherever applicable, specifications and design information are in accordance with SAE and IEMC standards.

Copyright 1968 DEERE & COMPANY Moline, Illinois All Rights Reserved

Litho in U.S.A.

.

INTRODUCTION



Use FOS Manuals for Reference

This technical manual is part of a twin concept of service:

- FOS Manuals—for reference
- Technical Manuals—for actual service

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of trouble shooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced service technicians.

Technical Manuals are concise service guides for a specific machine. Technical Manuals are on-the-job guides containing only the vital information needed by an experienced service technician.



When a service technician should refer to a FOS Manual for more information, a FOS symbol like the one at the left is used in the TM to identify the reference.



Use Technical Manuals for Actual Service

Some features of this technical manual:

- Table of contents at front of manual
- Exploded views showing parts relationship
- Photos showing service techniques
- · Specifications grouped for easy reference

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Using the technical manual as a guide will reduce error and costly delay. It will also assure you the best in finished service work.

This safety alert symbol identifies important safety messages in this manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows. Thanks very much for your reading, Want to get more information, Please click here, Then get the complete manual



### **NOTE:**

If there is no response to click on the link above, please download the PDF document first, and then click on it.

Have any questions please write to me: admin@servicemanualperfect.com

Skidder - JD440 TM-1009 (Mar-80)

# COMPLETE PAGE LISTING WITH LATEST DATE LINES

			-		
1,2	(Mar-80)	30-5-1,2	(Jan-72)	40-30-1,2	(Mar-80)
3,4	(Mar-80)			40-30-3,4	(Jan-74)
		30-10-1,2	(Oct-72)	40-30-5,6	(Apr-74)
10-5-1,2	(Oct-72)	, 30-10-3,4	(Feb-75)	40-30-7,8	((Mar-80)
10-5-3,4	(Apr-72)	30-10-5,6	(Mar-80)	40-30-9,10	(Apr-74)
		1			(14ar 00)
10-10-1,2	(Jan-72)	1 30-15-1,2	(Mar-80)	50-5-1,2	(Mar-80)
10-10-3,4	(Jan-72)	30-15-3,4	(Jan-72)	[50-5-3,4	(Mar-80)
10-10-5,6	(Jan-72)	30-15-5,6	(Mar-80)	j 50-10-1,2	(Mar-80)
,		30-15-7,8	(Mar-80)	50-10-3,4	(Mar-80)
10-15-1,2	(Jan-72)	1		50-10-5,6	(Feb-73)
10-15-3,4	(Jan-72)	30-20-1,2	(Aug-69)	50-10-7,8	(Mar-80)
	(00.11 / 2)	30-20-3,4	(Aug-69)	-	· · ·
10-20-1,2	(Feb-75)	30-20-5,6	(Mar-80)	50-15-1,2	(Feb-75)
10-20 1,2	(10070)	100 20 0,0	(10121-00)	50-15-3,4	(Mar-80)
10-25-1,2	(Mar-80)	30-25-1,2	(Mar-80)	50-15-5,6	(Mar-80)
10-25-3,4	(Oct-70)	30-25-3,4	(Jan-72)	50-20-1,2	(Jul-68)
10-25-5,6	(Oct-70)	30-25-5,6	(Aug-69)	50-20-3,4	(Oct-70)
10-25-7,8	(Oct-70)	30-25-7,8	(Mar-80)	50-20-5,6	(Aug-73)
l 10-25-9,10	(Mar-80)	30-25-9,10	(Mar-80) (Mar-80)	50-20-7,8	(Aug-73)
110-20-9,10	(Mai-00)	1 30-23-9,10	(11121-00)	50-20-9,10	(Jul-68)
20-5-1,2	(Mar-80)	l 40-5-1,2	(Mar-80)	50-20-3,10	(Jul-68)
į 20-5-1,2	(Mar-00)	40-5-3,4	(Jul-68)	50-20-13,14	(Mar-80)
100 10 1 0	(Mar 90)	40-5-5,6	(Jul-68)	50-20-15,16	(Mar-80)
20-10-1,2 20-10-3,4	(Mar-80)	40-5-7,8	(Jul-68)	50-20-17,18	(Mar-80)
	(Mar-80)		• •	50-20-19,20	(Mar-80)
20-10-5,6	(Mar-80)	40-5-9,10	(Jul-68) (Mar. 80)	-	(Mar-80) (Mar-80)
20-10-7,8	(Mar-80)	40-5-11,12	(Mar-80)	50-20-21,22	
20-10-9,10	(Mar-80)	40-5-13,14	(Mar-80)	50-20-23,24	(Mar-80)
20-10-11,12	(Mar-80)	40-5-15,16	(Jan-74)	50-20-25,26	(Mar-80)
20-10-13,14	(Mar-80)	10 10 1 0	(1- 70)	50-20-27,28	(Mar-80)
20-10-15,16	(Mar-80)	40-10-1,2	(Jan-72)	50-20-29,30	(Mar-80)
20-10-17,18	(Mar-80)	40-10-3,4	(Jan-72)	50-20-31,32	(Mar-80)
20-10-19,20	(Mar-80)	40-10-5,6	(Jan-72)	50-20-33,34	(Mar-80)
		40-10-7,8	(Jan-72)	50-20-35,36	(Mar-80)
20-15-1,2	(Mar-80)	40-10-9,10	(Jan-72)	50-20-37,38	(Mar-80)
20-15-3,4	(Mar-80)	40-10-11,12	(Jan-74)	50-20-39,40	(Mar-80)
20-15-5,6	(Mar-80)	40-10-13,14	(Jan-74)	50-20-41,42	(Mar-80)
		40-10-15,16	(Jan-74)	50-20-43,44	(Mar-80)
20-20-1,2	(Jul-68)	40-10-17,18	(Aug-73)	50-20-45,46	(Mar-80)
20-20-3,4	(Jul-68)	40-10-19,20	(Aug-73)	50-25-1,2	(Jul-68)
20-20-5,6	(Oct-70)	40-10-21,22	(Jan-74)	1 50-25-3,4	(Mar-80)
20-20-7,8	(Aug-69)			50-25-5,6	(Mar-80)
		40-15-1,2	(Aug-73)	50-25-7,8	(Mar-80)
20-25-1,2	(May-73)	40-15-3,4	(Jan-72)	50-25-9,10	(Mar-80)
20-25-3,4	(May-73)			50-25-11,12	(Oct-70)
		40-20-1,2	(Mar-80)	50-25-13,14	(Oct-70)
20-30-1,2	(Mar-80)	40-20-3,4	(Jul-74)	50-25-15,16	(Oct-70)
20-30-3,4	(Mar-80)	40-20-5,6	(Jan-72)	50-25-17,18	(Oct-70)
20-30-5,6	(Mar-80)	40-20-7,8	(Mar-80)	50-25-19,20	(Feb-73)
20-30-7,8	(Mar-80)			50-25-21,22	(Feb-73) (Feb-75)
20-30-9,10	(Mar-80)	40-25-1,2	(Jan-72)	50-25-23,24	(Mar-80)
				1 00-20-20,24	(18141-00)

I Vertical lines indicate pages included with this revision.

4 Index

Shifters and controls, syncro-range

Shifters and controls, syncro-range	
transmission	. 50-25-4
Skidder adjustment	
Solenoid switch, starting motor	. 40-20-5
Special tools:	
Air intake system	30-15-7
Axle assemblies	
Carburetor	
Charging system	
Clutch assembly	
Cooling system	
Couplers and cylinders	
Differentials	
Disconnect clutch	. 50-10-8
Engine	
Fuel injection pumps	
Governor and speed control linkage	
Hydraulic components	
Hydraulic pump	
Hydraulic system	
Ignition system	
Lubrication system	
Selective control valve (Early Units)	
Selective control valve (Later Units)	
Separation	
Starting motor	. 40-30-7
Steering system	70-20-13
Transmission, power shift	50-20-41
Transmission, syncro range	50-25-22
Winch	
Specifications:	
Air intake system	30-15-6
Batteries	
Carburetor	
Charging system	
Clutch assembly	
-	
Cooling system	
Couplers and cylinders	
Differentials	. 50-35-9
Disconnect clutch	
Engine	
Fuel injection pumps	
Fuel system	. 30-10-5
General	10-5-1
Governor and speed control linkage	. 20-30-9
Hydraulic components	
Hydraulic pump	
Hydraulic system	
Ignition system	
Lighting and accessory circuits	
Lubrication system	
Selective control valve (Early Units)	
Selective control valve (Later Units)	
Separation	
Starting motor	. 40-30-6

Specifications (Continued).
Steering system
Transmission, power shift 50-20-38
Transmission, syncro-range
Winch
Speed control linkage 20-20-4
Standard torque chart 10-25-9
Start safety switch 40-20-7
Starting motor 40-20-1
Stator, enclosed alternator 40-10-14,40-10-17
Stator, enclosed alternator 40-10-14,40-10-17
Stator, enclosed alternator 40-10-14,40-10-17 Stator, open alternator 40-10-5
Stator, enclosed alternator
Stator, enclosed alternator40-10-14,40-10-17Stator, open alternator40-10-5Steering system (hydraulic)70-20-1Stop remote cylinder70-35-3
Stator, enclosed alternator40-10-14,40-10-17Stator, open alternator40-10-5Steering system (hydraulic)70-20-1Stop remote cylinder70-35-3Stop remote cylinder bleeding70-35-4
Stator, enclosed alternator40-10-14,40-10-17Stator, open alternator40-10-5Steering system (hydraulic)70-20-1Stop remote cylinder70-35-3Stop remote cylinder bleeding70-35-4Storage lubricants10-20-2
Stator, enclosed alternator40-10-14,40-10-17Stator, open alternator40-10-5Steering system (hydraulic)70-20-1Stop remote cylinder70-35-3Stop remote cylinder bleeding70-35-4Storage lubricants10-20-2

#### Т

Temporary storage	10-10-1
Thermostat	20-25-3
Timing distributor	5-5,40-15-4
Timing fuel injection pumps	30-25-2
Timing gear train	. 20-10-18
Torque chart, standard	10-25-9
Transmission hydraulic oil	10-20-2
Transmission oil filter	70-15-1
Transmission, power shift	50-20-1
Transmission, syncro-range	50-25-1

#### ۷

Valve, brake	70-25-3
Valve, differential lock control	50-35-7
Valve, hydraulic oil cooler bypass	70-15-5
Valve, hydraulic pressure control	70-15-3
Valve, hydraulic relief	70-15-4
Valve lift check 20	0-10-10
Valve, oil pressure regulating 20-15-1,2	20-15-3
Valve rotators	20-10-2
Valve springs 2	20-10-2
Valve tappet clearance adjustment 2	
Valves, engine 2	
Valves, hydraulic pump 70-10-2,7	70-10-4
Valves, power shift transmission 50-20-7,50	)-20-24
Valves, refacing 2	20-10-2
Valves, selective control	70-30-1
Valves, steering system 70-20-1,7	0-20-6,
70	0-20 <b>-</b> 10
Valves, syncro range transmission 50-25-1,50	)-25-12

W

Water pump, engine	20-25-1
Winch	
Winch pump	80-5-17
Wiring diagrams	

## Section 10 GENERAL

#### **CONTENTS OF THIS SECTION**

GROUP 5-SPECIFICATIONS	e
Machine Specifications	
GROUP 10-PREDELIVERY, DELIVERY, AND AFTER-SALES SERVICE	
Predelivery Service 10-	1
Delivery Service	
After Sales Services 10-	
GROUP 15-TUNE-UP AND ADJUSTMENT	
Preliminary Engine Testing 15-	1
Engine Tune-Up 15-	1
Final Engine Testing 15-3	3
Skidder Adjustment 15-	3
GROUP 20-LUBRICATION	
Lubrication Chart 20-	1
Engine Lubricating Oils 20-	2

	Page
GROUP 20-LUBRICATION—Continued	
Transmission-Hydraulic Oil	20-2
Greases	20-2
GROUP 25-SEPARATION	
Removing and Installing	
5 5	
Engine and Equipment Frames	25-1
Engine	25-2
Clutch Housing and Cowl (Syncro-Range)	
(Direct-Drive)	25-3
Upper Cowl (Power Shift)	25-4
Syncro-Range Transmission	
(Direct Drive)	25-5
Power Shift Transmission	25-6
Axle Housing and Differential	25-7
Adjusting Front Axle End Play	25-8
Specifications	25-9
Tools	25-9

# Group 5 SPECIFICATIONS

	JD440		JD440 Series-A and JD440-B	
	Diesel	Gasoline	Diesel	
ENGINE				
Flywheel horsepower				
(observed) at 2500 rpm.	59.0	59.0	70	
Torque (ft-lbs) (observed)				
(nominal)	145.0@1300 rpm	145.0@1300 rpm	173@1500 rpm	
Number of cylinders	4	4	4	
Bore and stroke,				
inches	3.86 x 4.33	3.86 x 3.86	4.02 x 4.33	
Displacement in				
cubic inches	202.0	180.0	219.0	
Compression ratio	16.3 to 1	7.5 to 1	16.7 to 1	
N.A.C.C. or A.M.A.				
horsepower rating				
for tax purposes	23.84	23.84	23.84	
	1, 3, 4, 2	1, 3, 4, 2	1, 3, 4, 2	
		800	800	
Slow idle (rpm)	800			
Fast idle (rpm)	2650	2700	2650	
Working speed				
range (rpm)	1500 to 2500	1500 to 2500	1500 to 2500	
Governed speed				
range (rpm)	800 to 2650	800 to 2700	800 to 2500	

10	General	

5-2 Specifications

#### ELECTRICAL SYSTEM

Battery voltage nominal 12 volts
Battery specific gravity (corrected
to 80°F.) (full charge)
Battery terminal grounded Negative
Alternator regulation Voltage
regulator

#### SYNCRO-RANGE TRANSMISSION (Direct-Drive)

- Type Constant mesh with 8 forward and 4 reverse speeds (3 reverse speeds on JD440 Skidders). Four shift stations. Synchronized shifting within stations except reverse.
- Clutch 11 or 12-inch, dry-type, ceramic-faced, foot operated (early models). Ceramic button disc (later models).

#### POWER SHIFT TRANSMISSION (440-A and 440-B)

- Type Planetary, hydraulically actuated wet disk clutches and brakes. 8 forward and 4 reverse speeds hydraulically shifted and controlled by a single lever.
- Disconnect Clutch 12-inch, dry-type clutch operated by a hand lever (as a starting aid).

#### TRAVEL SPEEDS (MPH)

(with 18.4-26 Tires - no slippage)

	1500 rpm		2500	rpm
Gear	Syncro- Range	Power Shift	Syncro- Range	Power Shift
1	1.2	0.9	2.0	1.5
2	1.8	1.3	3.1	2.2
3	2.4	2.0	4.0	3.4
4	3.1	2.6	5.2	4.4
5	3.8	3.4	6.4	5.6
6	5.1	4.4	8.5	7.3
7	6.4	5.8	10.6	9.7
8	10.2	9.7	16.9	16.1
1st Reverse	1.2	1.0	2.0	1.7
2nd Reverse	1.8	1.5	3.1	2.4
3rd Reverse	3.1	2.3	5.2	3.8
4th Reverse	5.1	2.9	8.5	4.9

#### DRIVE AXLES

Four wheel drive with inboard mounted planetary gears on all axles.

Oscillating front axle, fixed rear axle.

#### DIFFERENTIALS

- Front full differential with hydraulic lock.
- Rear solid axle with no differential action
  - full differential without hydraulic lock

#### HYDRAULIC SYSTEM

Type - Closed center, constant pressure system. Includes power steering, power brakes, differential lock, front blade, and remote functions.

#### STEERING

STEERING				
Full power steering controlled by steering wheel.				
Frame steered by two hydraulic cylinders.				
Turning clearance circle (with blade)				
Skidders with Syncro-Range (Direct Drive) (16.9 x 30 tires)				
Skidders with Power Shift and				
Short Frame (16.9 x 30 tires) 35 ft. 6 in.				
Skidders with Power Shift and				
Long Frame (18.4 x 34 tires)				
Turning radius				
Skidders with Syncro-Range				
(16.9 x 30 tires) (Direct				
Drive)				
Skidders with Power Shift and				
Short Frame (16.9 x 30 tires) 16 ft. 8 in.				
Skidders with Power Shift and				
Long Frame (18.4 x 34 tires) 19 ft. 2 in.				
BRAKES				
Syncro-Range - Hydraulically operated disk type				

Syncro-nange -	nyuraulically operated disk type	
(Direct-Drive)	on output shaft with single pedal	
	control. Mechanical brake for	
	parking and winching.	
Power Shift -	- Axle-mounted single disk brakes,	
	hydraulically operated with single	
	pedal control. Mechanical brake	
	for parking and winching.	

#### TIRE OPTIONS

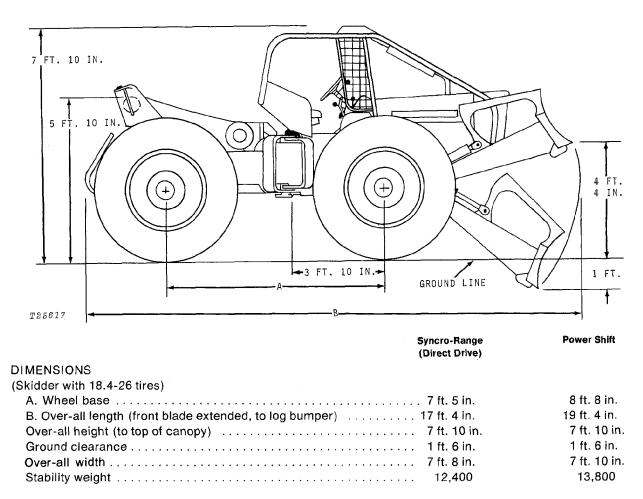
14.9 x 28 (early models)	8 ply (short frame only)
1 <b>6.9 x 30</b>	8 ply
18.4 x 26	10 ply
18.4 x 34 (early models)	10 ply (long frame only)
23.1 x 26 (early models)	10 ply (long frame only)

#### CAPACITIES (U.S. Standard Measures)

Fuel Tank 24 gals.	
(Power Shift with long frame) 42 gals.	
Cooling System (JD440) 3 gals.	
Cooling System (JD440-A and	
JD440-B)4 gals.	
Engine Lubrication (including	
filter)	
Transmission case (includes	
hydraulic system) Syncro-Ran	ge
8 gals.	
Power Shift	
9 gals.	
Front Differential 9 gals.	
Rear Differential 4-1/2 gals.	
Oil Bath Air Cleaner (early units) 1-1/2 qts.	
Winch Housing (with filter) 9 qts.	

WINCH
Model No. 3305
Drum speed (at 2200 rpm engine
speed)
Drum diameter 6 in.
Drum capacities*
(with 1/2-inch cable)
(with 5/8-inch cable)
(with 3/4-inch cable) 100 ft.
Cable speed (at 2200 rpm speed using 5/8-inch
cable)
(with bare drum)
(with full drum) 159 fpm
Cable pull (at 2200 rpm engine speed)
(calculated)
(with bare drum) 14,500 lbs (JD440)
17,300 lbs (JD440
Series-A and JD440-B)
(with full drum) 9,150 lbs (JD440)
10,800 lbs (JD440
Series-A and JD440-B)

\* Calculated Capacities - allowance must be made for loose or uneven spooling.



(Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with I.E.M.C. and S.A.E. standards.)

ľ

ŝ,

Litho in U.S.A.

j,

## Group 10 PREDELIVERY, DELIVERY, AND AFTER-SALES SERVICES

#### PREDELIVERY SERVICE

Every new John Deere skidder leaves the factory so it can be delivered to the customer after a minimum of servicing.

Shipping factors, in addition to extra finishing touches needed for customer satisfaction, necessitate proper predelivery service on the part of the dealer.

#### A tag pointing out the factory-recommended procedure for predelivery service is attached to every new skidder before it leaves the factory.

After completing the factory-recommended checks and services listed on the predelivery tag, remove and file the tag with the job shop order. The tag and the customer's John Deere Delivery Receipt certify proper predelivery service when that section of his receipt is completed.

#### Service Specifications Reference FOS Manual 30-Check radiator for coolant loss Midway between radiator cover and and antifreeze protection. filler neck. ENGINES Fill fuel tank. **Operator's Manual Operator's Manual** Check crankcase oil level. Relieve hydraulic pressure. Stop engine, lower skidder blade and . . . . . . . . . . . . . . . operate cylinders to relieve pressure. Cover exhaust inlet pipe. . . . . . . . . . . . . . . **Operator's Manual** Reduce shipping pressure of tires. Section 10, Group 25 Check torque on wheel nuts. PREDELIVERY INSPECTION **ELECTRICAL SYSTEM** Check battery terminals to be sure **Operator's Manual** they are tight. COOLING SYSTEM Inspect radiator for coolant loss. Midway between radiator core and . . . . . . . . . . . . . . filler neck. Check antifreeze protection. FOS Manual 30-ENGINES

#### TEMPORARY MACHINE STORAGE

#### PREDELIVERY INSPECTION—Continued

Service	Specifications	Reference
TIRES AND WHEELS		
Adjust pressure of tires.	· · · · · · · · · · · · · · · · · · · ·	Operator's Manual
Check torque on wheel nuts.		Section 10, Group 25
LUBRICATION		
Check crankcase oil level. Check transmission-hydraulic sys- tem oil level.	To upper marks on dipstick. Between marks on dipstick. Type 303 Special-Purpose Oil.	Operator's Manual Operator's Manual
Check winch housing oil level.	Level with oil level hole.	Operator's Manual
Check rear differential housing oil level.	Level with oil level hole.	Operator's Manual
Lubricate grease fittings.		Operator's Manual
ENGINE		
Drain fuel tank sump and fuel filters.		Operator's Manual
Check air cleaner.		Operator's Manual
Fill fuel tank and start engine.		Operator's Manual
Check operation of lights, gauges, and indicator lamps.		Operator's Manual
Check speed control linkage for free operation.	·····	Section 20, Group 20
Check engine idle speeds.		Section 20, Group 20
OPERATION		
Check engine clutch operation		Section 50, Group 10
Shift transmission through all speeds.		<b>Operator's Manual</b>
Check fire extinguisher.		Operator's Manual
Check winching brake.		Operator's Manual
Check steering, brakes, and hydrau- lic operations.		Operator's Manual
Check seat operation.		Operator's Manual

#### **Predelivery Inspection—Continued**

GENERAL

Remove fire extinguisher cold shut.		
Tighten accessible nuts and cap screws.	Refer to torque chart.	Section 10, Group 25
Clean skidder and touch up paint.		

#### DELIVERY SERVICE

A thorough discussion of the operation and service of a new machine at the time of delivery helps to assure complete customer satisfaction. Proper delivery should be an important phase of a dealer's program. One section of the John Deere Delivery Receipt emphasizes the importance of proper delivery service.

Complaints may arise if the owner is not shown how to operate and service his new machine correctly. Devote enough time, at your customer's convenience, to introduce him to his new machine. Explain fully how to operate and service it.

The following procedure is recommended before the serviceman and owner complete the delivery acknowledgments section of the Delivery Receipt.

The purchaser of a new John Deere machine is entitled to a free inspection at some mutually agreeable for time within the warranty period after the equipment whas been ''run in.'' The terms of this after-sales la

The purpose of this inspection is to insure that the customer is receiving satisfactory performance from his machine. At the same time, the inspection should reveal whether or not the machine is being operated, lubricated, and serviced properly.

inspection are outlined on the customer's John Deere

Using the operator's manual as a guide, make sure the owner thoroughly understands the following points:

- 1. Operation and use of controls and instruments.
- 2. Operation of the engine.
- 3. Importance of the break-in period.
- 4. Use of cast-iron ballast.
- 5. Operation and functions of the hydraulic system.
- 6. Importance of safety.
- 7. Importance of lubrication and periodic services.

After explaining and demonstrating the above points, have the owner sign the Delivery Receipt and give him his operator's manual.

#### AFTER-SALES INSPECTION

If recommended after-sales service inspection is followed, the dealer can eliminate minor irregularities which can develop into major service problems at a later date. This will promote strong dealer-customer relations and give the dealer an opportunity to answer questions that may have arisen during the initial operation.

During the inspection service, the dealer has the opportunity to promote the sale of additional new equipment and accessories.

Delivery Receipt.

ξ.,

#### **AFTER-SALES INSPECTION**

Service	Specifications	Reference
Check radiator coolant level.	Midway between radiator cover and filler neck.	Operator's Manual
Clean external surface of radiator core.		
Check hoses and connections for leaks.		
FUEL SYSTEM		
Drain fuel tank sump and clean strainer.		Operator's Manual
Remove water and foreign matter from transfer pump (AC only) and filter sediment bowls.		Operator's Manual
Bleed fuel system.		Operator's Manual
Tighten loose connections and check entire system for leaks. Correct if necessary.		
Check air cleaner element and clean, if necessary.		Operator's Manual
ELECTRICAL SYSTEM		
Check specific gravity and electrolyte level of batteries.	Full charge - 1.260 at 80°F.	FOS Manual 20 - ELECTRICAL SYSTEMS
Check belt tension.	3/4-inch belt deflection with 20 lb. force.	Operator's Manual
Start engine and check action of starter, lights, and indicator lamps.		Operator's Manual
LUBRICATION		
Check engine crankcase oil level.	To upper marks on dipstick.	Operator's Manual
Check transmission-hydraulic system oil level.	Between marks on dipstick. Use John Deere Type 303 Special-Purpose Oil.	
Check differential housing oil level.	Level with oil level hole.	Operator's Manual
Check winch housing oil level.	Level with oil level hole.	Operator's Manual

4

Skidders - JD440 TM-1009 (Jan-72)

AFIER-SALES INSPECTION-Continued			
Service	Specifications	Reference	
ENGINE			
Check valve clearance.		Section 10, Group 15	
Check engine speed under load, fuel consumption, and horsepower.		FOS Manual 30 - ENGINES	
GENERAL			
Check clutch pedal free travel (Syncro-Range).		Operator's Manual	
Check winching brake free travel.		Operator's Manual	
Check transmission linkage adjust- ment.		Section 50	
Check power steering, brakes, and other hydraulic functions.		Section 70	
Check winch operation.		Section 80, Group 5	
Tighten accessible nuts and cap screws.	Refer to "Torque Chart"	Section 10, Group 25	
Check fire extinguisher operation		Operator's Manual	

#### **AFTER-SALES INSPECTION**—Continued

1

## Group 15 TUNE-UP AND ADJUSTMENT

#### GENERAL INFORMATION

Before tuning up an engine, determine if it is in condition so that performance can be restored by tune-up. Perform the following tests.

#### PRELIMINARY ENGINE TESTING

Operation	Specification	Reference
Vacuum test at air cleaner		
JD440 (Diesel)	14 to 25 inches of water at fast idle	
JD440 Series-A, JD440-B (Diesel)	11 to 25 inches of water at fast idle	
Manifold vacuum test (Gasoline)	15 to 20 inches of mercury at fast idle	
Intake manifold pressure (engines with altitude compensating turbochargers)	6.38 to 9.32 psi at 2500 rpm (full load)	Section 30, Group 15
Check radiator for air bubbles		
and indication of oil. Cylinder compression*		Section 20, Group 25
JD440 Gasoline	120 psi	Section 20, Group 10
JD440 Diesel	300 psi	Section 20, Group 10
JD440 Series-A, JD440-B	350 psi	Section 20, Group 10

\* The most important factor in compression readings is the difference between cylinders. This difference should be no more than 30 psi on gasoline engines or 50 psi on diesel engines.

#### **ENGINE TUNE-UP**

AIR INTAKE SYSTEM		÷
Air cleaner (Dry Type) - clean filter element and dust cup.		Section 30, Group 15
Air cleaner (Oil Bath Type) - clean oil cup		Section 30, Group 15
Check breather pipe for restrictions		· · · ·
Tighten cylinder head cap screws	110 ft-lbs	Section 20, Group 10
Check valve clearance	Gasoline - 0.022 in Exhaust 0.014 in Intake	
	Diesel - 0.018 in Exhaust	
	0.014 in Intake	Section 20, Group 10
Check for tight hose connections		Operator's Manual
IGNITION SYSTEM		
Clean, adjust, test, or replace		
spark plugs.	0.025 in.	Section 40, Group 15
Check distributor cap, rotor,		
and wiring.		Section 40, Group 15
Clean, adjust, or replace points	0.020 in. gap	
	66° to 72° dwell	Section 40, Group 15
Lubricate distributor cam	Cam lubricant	· · · · · · <sup>»</sup> · · · · · · ·
Time distributor	"S" mark on front pulley at	
	2500 rpm	Section 40, Group 15
······		

#### **ENGINE TUNE-UP**—Continued

Operation	Specification	Reference
BATTERY		
Check electrolyte level		<b>Operator's Manual</b>
Clean cables, terminals and box		Operator's Manual
Tighten cable clamps		····
ALTERNATOR		
Check belt tension	20 pounds at 3/4 in. deflection	Section 40, Group 10
GASOLINE FUEL SYSTEM (early mode	els)	
Check fuel tank and lines for		
leaks or restrictions	· · · · · · · · · · · · · · · · · · ·	• • • • • • • • • • • • • • •
Clean fuel transfer pump bowl		Section 30, Group 10
and strainer Check carburetor choke disk		Section 30, Group 10
operation		Section 30, Group 20
Clean carburetor fuel inlet		
screen		Section 30, Group 20
Adjust speed control linkage		•
and carburetor		Section 20, Group 20
DIESEL FUEL SYSTEM		
Check fuel tank and lines		
for leaks or restrictions		
Clean fuel transfer pump and		
strainer (early units)		
Replace first stage fuel fil-		Operator's Manual
ter element		Operator's Manual Section 30, Group 25
Time injection pump Check injection pump advance		Section 30, Group 25
Bleed fuel system		Operator's Manual
Adjust speed control linkage		
and check engine speeds		Section 20, Group 20
Check in line filter for obstruc-		
tions (late models)		Operator's Manual
Back flush fuel tank strainer		
(late models)		Operator's Manual
Drain fuel tank sump		Operator's Manual
ENGINE LUBRICATION SYSTEM		
Check engine oil pressure		
( -21883 )	30 to 40 psi at 2500 rpm	Section 20, Group 15
(21884-Up)	(180° to 220°F.) 45 to 65 psi at 2500 rpm	Section 20, Group 15
( 21664-0p )	(180° to 220°F.)	Section 20, Group 15
COOLING SYSTEM		
Clean and flush system		
Inspect hoses	•••••	
Clean trash from radiator	•••••	

Litho in U.S.A.

ľ

ļ

ſ

Skidders - JD440 IM-1009 (Jan-72)

#### **FINAL ENGINE TESTING**

Use a dynamometer in final testing to determine if engine is performing at rated horsepower. See "Specifications." Compare output of engine with horsepower delivered prior to tune-up.

Use a dynamometer and exhaust gas analyzer for accurate and efficient carburetor adjustment.

#### SKIDDER ADJUSTMENT

Operation	Specification	Reference
ENGINE CLUTCH Check pedal free travel (Direct-Drive) Lubricate clutch throw-out bearing (Direct Drive)	· · · · · · · · · · · · · · · · · · ·	Section 50, Group 10 Operator's Manual
BRAKES Bleed brakes Check action of brake accumu-	···	Section 70, Group 25
lator Check mechanical winching brake		Section 70, Group 15 Section 70, Group 25
POWER STEERING Bleed steering system Adjust steering stop pins Check time cycle (lock to lock)	3.0 seconds at 1000 rpm	Section 70, Group 20 Operator's Manual Section 70, Group 5
SELECTIVE CONTROL VALVE Fully extend blade cylinder Fully extend remote cylinder	2.5 to 3.0 seconds at 2500 rpm 2.0 to 2.5 seconds at 2500 rpm	
POWER WINCH Check control lever adjustment Check brake adjustment		Section 80, Group 5 Section 80, Group 5
TIGHTEN ACCESSIBLE BOLTS AND CAP SCREWS	See torque chart.	Section 10, Group 25